

Technical data sheet	ID	3577
	Stand	007/09.2025
Bergolin 1-Component Topcoat 6P1600	Page	1 of 3

1. Product description

Bergolin 1-Component Topcoat 6P1600 is a water dilutable and quick drying 1-component topcoat for rotor blades of wind turbines. It has very good resistance to mechanical and chemical stress and excellent color stability. The application takes place with a roll- and spray application.

2. General Information

Manufacturer	Bergolin GmbH & Co. KG Sachsenring 1 27711 Osterholz-Scharmbeck	Contact	Tel. +49 4795 / 95899-0 Fax: +49 4795 / 95899-290 E-Mail: info@bergolin.de Web: www.bergolin.de
Product	Bergolin 1-Component Topcoat 6P1600, Farbton	Series	6P1600
Approvals and specifications	N/A		

3. Product features

Binder system	Polyacrylate
Hardener	N/A
Thinner	For roll application with max. 15% water For spray application with max. 5% water
Cleaning thinner	Water, then 5D402 (if required)
Characteristics	Water dilutable Quick drying Very good resistance to mechanical and chemical stress Excellent color stability
Color	RAL 7035 Other colors on request
Gloss	< 9 GU / 60° angle DIN 67530
Shelf life	18 months In the closed original container at temperatures from +4°C to +40°C. Protect from frost and moisture!

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Technical data sheet

ID	3577
Stand	007/09.2025
Page	2 of 3

Bergolin 1-Component Topcoat 6P1600

	A Component	B Component	Mixture
Density DIN EN ISO 2811-1/+20°C	Approx. 1.24 g/cm ³ *1	N/A	N/A
VOC content IE Directive 2010/75 / EU	Approx. 30 g/l *1	N/A	N/A
Solid body weight percentage: acc. MSDS	Approx. 61 % *1	N/A	N/A
Viscosity DIN EN ISO 2555/ +20°C	Approx. 1,100 mPas	N/A	N/A

*1 depending on color;

4. Processing

The following information can vary depending on the application. Please get in touch with your direct contact person for more detailed information.

Substrate	GRP, Other substrates on request		
Substrate pretreatment	Sand surface mechanically; the surface must be dry and clean before application.		
Mixing ratio	N/A		
Mixing	Add Water to the base component and stir intensively with an electric stirrer (approx. 1 minutes).		
Theoretical consumption	approx. 127 g/m ² at 50 µm dry layer thickness*1		
Application type	 Roll	 Air mix	
	 Cup spray gun		
Processing conditions	≥ 5°C / 20 to 80% rel. Humidity Temperatures above +20°C accelerate the reaction and hardening process.		
Pot life	N/A		
Processing time	N/A		
Overcoating time *2	With itself without intermediate sanding: Min. 1 h at +20°C - 35°C, 30% rel. Humidity Max. 96 h at +20°C, 30% rel. Humidity		
Drying time *2	At 100 µm wet film thickness:		
+6,5°C, 65% RH	Drying stage 1: Approx. 60 minutes Drying stage 7: Approx. 220 minutes		
+21°C, 29% RH	Drying stage 1: Approx. 35 minutes Drying stage 7: Approx. 120 minutes		
+40°C, 80% RH	Drying stage 1: Approx. 35 minutes Drying stage 7: Approx. 210 minutes		

*1 depending on color; *2 Lower temperatures slow drying. Higher temperatures accelerate drying.

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Page	3 of 3

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5. Note

With this product data sheet, all previously published product data sheets lose their validity. Based on our experience, our product data sheets provide information to the best of our knowledge and serve the user's technical support. The information contained herein is based on experience under standard conditions and assuming proper storage and processing of the product. Substrates, materials, and working conditions may differ. Therefore, neither a guarantee of the results of work nor liability can be justified on whatever legal grounds on the basis of the information contained in this document or on the basis of a verbal consultation. Our technical product leaflets cannot and should not represent any guarantee of characteristics in the legal sense. Furthermore, our product data sheets do not constitute a contractual legal relationship and do not represent the contractually agreed quality of our products. A guarantee of certain properties/quality characteristics or the suitability of the product for a specific application cannot be derived from our information. The information contained herein is not binding and we assume no liability for its completeness, correctness or accuracy. This exclusion of liability does not apply to claims under the Product Liability Act, claims due to malicious, intentional or grossly negligent behavior of the contractual partners, claims arising from liability for guaranteed characteristics of the quality as well as damages from injury to life, body or health. Our general terms and conditions for sales and delivery also apply.

Our products are made exclusively for the professional industrial user who has appropriate expertise in handling and using chemical/technical surface finish products. In individual cases, the application and processing of our products requires individual coordination of the coating structure or the working process due to the differing surfaces and occurring stresses. The purchaser is responsible for the examination of the product for the intended application. Preliminary tests are recommended. When applying our products, the relevant statutory regulations (in particular regulations governing hazardous substances), leaflets issued by the German Trade Association for Raw Materials and Chemical Industry (BG RCI) and the accident prevention regulations of the relevant professional association must be observed. Further details can be found in the respective safety data sheets. Processing should only be carried out under consideration of current safety regulations in the relevant country/state. We reserve the right to adapt the content of our product data sheets without prior notice to the state of the art and to supplement, update or change without prior notice and without obligation.

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