

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 2012 RESIN

|         |                |              |                                 |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number:  | Date of last issue: 01.06.2021  |
| 2.0     | 05.09.2025     | 400001008017 | Date of first issue: 28.05.2015 |

Print Date 08.09.2025

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : ARALDITE® 2012 RESIN

Unique Formula Identifier (UFI) : 1DH5-D07F-X003-5W03

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Adhesives

#### 1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe) BV  
Address : Grijpenlaan 18  
3300 Tienen  
Belgium

Telephone : +41 61 299 20 41  
Telefax : +41 61 299 20 40

E-mail address of person responsible for the SDS : Global\_Product\_EHS\_AdMat@huntsman.com

#### 1.4 Emergency telephone

Emergency telephone : Berlin: 0049 30 19 24 0 & 0049 30 30 68 6 7 11  
Bonn: 0049 228 19 27 0 & 0049 228 28 7 3 32 11  
Erfurt: 0049 361 73 07 30  
Freiburg: 0049 761 16 24 0  
Göttingen: 0049 51 19 24 0 & 0049 551 38 31 80  
Homburg: 0049 6841 19 24 0  
Mainz: 0049 6131 19 24 0 & 0049 6131 23 24 66  
München: 0049 89 19 24 0  
Nürnberg: 0049 911 39 8 2 45 1  
EUROPE: +32 35 75 1234  
France ORFILA: +33(0)145425959  
ASIA: +65 6336-6011  
China: +86 20 39377888  
+86 532 83889090  
India: + 91 22 42 87 5333  
Australia: 1800 786 152  
New Zealand: 0800 767 437  
USA: +1 800-424-9300

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

**Classification (REGULATION (EC) No 1272/2008)**

Skin irritation, Category 2

H315: Causes skin irritation.

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Eye irritation, Category 2

Skin sensitisation, Category 1

Reproductive toxicity, Category 1B

Long-term (chronic) aquatic hazard,  
Category 2

H319: Causes serious eye irritation.

H317: May cause an allergic skin reaction.

H360F: May damage fertility.

H411: Toxic to aquatic life with long lasting effects.

### 2.2 Label elements

#### Labeling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal Word : Danger

|                     |       |                                                  |
|---------------------|-------|--------------------------------------------------|
| Hazard Statements : | H315  | Causes skin irritation.                          |
|                     | H317  | May cause an allergic skin reaction.             |
|                     | H319  | Causes serious eye irritation.                   |
|                     | H360F | May damage fertility.                            |
|                     | H411  | Toxic to aquatic life with long lasting effects. |

|                            |                    |                                                                                                   |
|----------------------------|--------------------|---------------------------------------------------------------------------------------------------|
| Precautionary Statements : | <b>Prevention:</b> |                                                                                                   |
|                            | P201               | Obtain special instructions before use.                                                           |
|                            | P261               | Avoid breathing mist or vapors.                                                                   |
|                            | P273               | Avoid release to the environment.                                                                 |
|                            | P280               | Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection. |
|                            | <b>Response:</b>   |                                                                                                   |
|                            | P308 + P313        | IF exposed or concerned: Get medical advice/ attention.                                           |
| P391                       | Collect spillage.  |                                                                                                   |

#### Hazardous ingredients which must be listed on the label:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane  
1,4-bis(2,3 epoxypropoxy)butane

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

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### Hazardous ingredients

| Chemical name                                                       | CAS-No.<br>EC-No.<br>Index-No.<br>Registration number      | Classification                                                                                                                                                                                                                 | Concentration<br>(% w/w) |
|---------------------------------------------------------------------|------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|
| 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane | 1675-54-3<br>216-823-5<br>603-073-00-2<br>01-2119456619-26 | Skin Irrit. 2; H315<br>Eye Irrit. 2; H319<br>Skin Sens. 1; H317<br>Aquatic Chronic 2; H411<br><br>specific concentration limit<br>Skin Irrit. 2; H315<br>≥ 5 %<br>Eye Irrit. 2; H319<br>≥ 5 %                                  | ≥ 70 -<br>< 90           |
| 1,4-bis(2,3 epoxypropoxy)butane                                     | 2425-79-8<br>219-371-7<br>603-072-00-7<br>01-2119494060-45 | Acute Tox. 4; H302<br>Acute Tox. 4; H332<br>Acute Tox. 4; H312<br>Skin Irrit. 2; H315<br>Eye Dam. 1; H318<br>Skin Sens. 1; H317<br>Repr. 1B; H360F<br><br>Acute toxicity estimate<br><br>Acute dermal toxicity:<br>1 100 mg/kg | ≥ 3 - <<br>10            |

For explanation of abbreviations see section 16.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

## SECTION 4: First aid measures

### 4.1 Description of first-aid measures

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this material safety data sheet to the doctor in attendance.  
Treat symptomatically.  
Get medical attention if symptoms occur.
- Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing  
If potential for exposure exists refer to Section 8 for specific personal protective equipment.  
Avoid inhalation, ingestion and contact with skin and eyes.  
No action shall be taken involving any personal risk or without suitable training.  
It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

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|                         |   |                                                                                                                                                                                                                                |
|-------------------------|---|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| If inhaled              | : | If inhaled, remove to fresh air.<br>Get medical attention if symptoms occur.                                                                                                                                                   |
| In case of skin contact | : | If skin irritation persists, call a physician.<br>If on skin, rinse well with water.<br>If on clothes, remove clothes.                                                                                                         |
| In case of eye contact  | : | Immediately flush eye(s) with plenty of water.<br>Remove contact lenses.<br>Keep eye wide open while rinsing.<br>If eye irritation persists, consult a specialist.                                                             |
| If swallowed            | : | Induce vomiting immediately and call a physician.<br>Keep respiratory tract clear.<br>Never give anything by mouth to an unconscious person.<br>If symptoms persist, call a physician.<br>Take victim immediately to hospital. |

### 4.2 Most important symptoms and effects, both acute and delayed

|       |   |                                                                                                                            |
|-------|---|----------------------------------------------------------------------------------------------------------------------------|
| Risks | : | Causes skin irritation.<br>May cause an allergic skin reaction.<br>Causes serious eye irritation.<br>May damage fertility. |
|-------|---|----------------------------------------------------------------------------------------------------------------------------|

### 4.3 Indication of any immediate medical attention and special treatment needed

|           |   |                        |
|-----------|---|------------------------|
| Treatment | : | Treat symptomatically. |
|-----------|---|------------------------|

---

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

|                                |   |                                                                                            |
|--------------------------------|---|--------------------------------------------------------------------------------------------|
| Suitable extinguishing media   | : | Water spray<br>Alcohol-resistant foam<br>Carbon dioxide (CO <sub>2</sub> )<br>Dry chemical |
| Unsuitable extinguishing media | : | Exercise caution when using a high volume water jet as it may scatter and spread fire      |

### 5.2 Special hazards arising from the substance or mixture

|                                      |   |                                                                           |
|--------------------------------------|---|---------------------------------------------------------------------------|
| Specific hazards during firefighting | : | Do not allow run-off from fire fighting to enter drains or water courses. |
| Hazardous combustion products        | : | Carbon oxides<br>Phenolics                                                |

### 5.3 Advice for firefighters

|                                                |   |                                                                        |
|------------------------------------------------|---|------------------------------------------------------------------------|
| Special protective equipment for fire-fighters | : | Wear self-contained breathing apparatus for firefighting if necessary. |
|------------------------------------------------|---|------------------------------------------------------------------------|

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Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.

Refer to protective measures listed in sections 7 and 8.

### 6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.

Prevent further leakage or spillage if safe to do so.

If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitization of susceptible persons.

Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.

Do not breathe vapors/dust.

Avoid exposure - obtain special instructions before use.

Avoid contact with skin and eyes.

For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the application area.

Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.

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Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Keep in properly labeled containers.

Advice on common storage : For incompatible materials please refer to Section 10 of this SDS.

Storage class (TRGS 510) : 6.1C

Further information on storage stability : Stable under normal conditions.

Recommended storage temperature : 2 - 40 °C

### 7.3 Specific end use(s)

Specific use(s) : No data available

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

#### Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006

| Substance name                                                      | End Use   | Exposure routes | Potential health effects   | Value               |
|---------------------------------------------------------------------|-----------|-----------------|----------------------------|---------------------|
| 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane | Workers   | Inhalation      | Long-term systemic effects | 4,93 mg/m3          |
|                                                                     | Workers   | Dermal          | Long-term systemic effects | 0,75 mg/kg bw/day   |
|                                                                     | Consumers | Inhalation      | Long-term systemic effects | 0,87 mg/m3          |
|                                                                     | Consumers | Dermal          | Long-term systemic effects | 0,0893 mg/kg bw/day |
| 1,4-bis(2,3-epoxypropoxy)butane                                     | Consumers | Oral            | Long-term systemic effects | 0,5 mg/kg bw/day    |
|                                                                     | Workers   | Inhalation      | Long-term systemic effects | 4,7 mg/m3           |
|                                                                     | Workers   | Dermal          | Long-term systemic effects | 6,66 mg/kg bw/day   |
|                                                                     | Consumers | Inhalation      | Long-term systemic effects | 1,16 mg/m3          |
|                                                                     | Consumers | Dermal          | Long-term systemic effects | 3,33 mg/kg          |

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|  |           |      |                            |                   |
|--|-----------|------|----------------------------|-------------------|
|  |           |      | effects                    | bw/day            |
|  | Consumers | Oral | Long-term systemic effects | 0,33 mg/kg bw/day |

### Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006

| Substance name                                                      | Environmental Compartment  | Value                         |
|---------------------------------------------------------------------|----------------------------|-------------------------------|
| 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane | Fresh water                | 0,006 mg/l                    |
|                                                                     | Sea water                  | 0,001 mg/l                    |
|                                                                     | Fresh water sediment       | 0,341 mg/kg dry weight (d.w.) |
|                                                                     | Sea sediment               | 0,034 mg/kg dry weight (d.w.) |
|                                                                     | Soil                       | 0,065 mg/kg dry weight (d.w.) |
|                                                                     | Sewage treatment plant     | 10 mg/l                       |
|                                                                     | Secondary Poisoning        | 11 mg/kg                      |
| 1,4-bis(2,3 epoxypropoxy)butane                                     | Fresh water                | 0,024 mg/l                    |
|                                                                     | Remarks:Assessment Factors |                               |
|                                                                     | Sea water                  | 0,002 mg/l                    |
|                                                                     | Remarks:Assessment Factors |                               |
|                                                                     | Sewage treatment plant     | 100 mg/l                      |
|                                                                     | Remarks:Assessment Factors |                               |
|                                                                     | Fresh water sediment       | 0,084 mg/kg dry weight (d.w.) |
|                                                                     | Remarks:Equilibrium method |                               |
|                                                                     | Sea sediment               | 0,008 mg/kg dry weight (d.w.) |
|                                                                     | Remarks:Equilibrium method |                               |
|                                                                     | Soil                       | 0,003 mg/kg dry weight (d.w.) |
|                                                                     | Remarks:Equilibrium method |                               |
|                                                                     | Oral                       | 0,028 mg/kg                   |

## 8.2 Exposure controls

### Personal protective equipment

Eye/face protection : Eye wash bottle with pure water  
Tightly fitting safety goggles  
Wear face-shield and protective suit for abnormal processing problems.

### Hand protection

Material : butyl-rubber  
Break through time : > 8 h

Material : Nitrile rubber  
Break through time : 10 - 480 min

Material : Ethyl Vinyl Alcohol Laminate (EVAL)  
Break through time : > 8 h

Remarks : Gloves should be discarded and replaced if there is any

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indication of degradation or chemical breakthrough. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). The selected protective gloves have to satisfy the specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it.

Skin and body protection : Impervious clothing  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines  
Equipment should conform to EN 14387

Filter type : Combined particulates and organic vapor type (A-P)

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Physical state : liquid

Form : No data is available on the product itself.

Color : light yellow

Odor : slight

Odor Threshold : No data is available on the product itself.

Melting point/freezing point : No data is available on the product itself.

Boiling point : > 200 °C

Flammability : No data is available on the product itself.

Lower explosion limit / Lower flammability limit : No data is available on the product itself.

Upper explosion limit / Upper flammability limit : No data is available on the product itself.

Flash point : 204 °C  
Method: Cleveland open cup

Autoignition temperature : No data is available on the product itself.

Decomposition temperature : > 200 °C

pH : 6 (20 °C)  
Concentration: 500 g/l

Viscosity  
Viscosity, dynamic : 25 000 - 45 000 mPa.s (25 °C)

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Solubility(ies)  
Water solubility : practically insoluble (20 °C)

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-octanol/water : No data is available on the product itself.

Vapor pressure : < 0,002 hPa (20 °C)

Density : 1,17 g/cm<sup>3</sup> (25 °C)

Relative density : No data is available on the product itself.

Relative vapor density : No data is available on the product itself.

Particle characteristics : No data is available on the product itself.

### 9.2 Other information

No data is available on the product itself.

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

Stable under normal conditions.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

### 10.4 Conditions to avoid

Conditions to avoid : None known.

### 10.5 Incompatible materials

Materials to avoid : Strong acids and strong bases  
Strong oxidizing agents

### 10.6 Hazardous decomposition products

No hazardous decomposition products are known.

## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Not classified due to lack of data.

#### Product:

Acute oral toxicity : Acute toxicity estimate: > 2 000 mg/kg

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Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate: > 5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: > 2 000 mg/kg  
Method: Calculation method

### Components:

#### **2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Acute oral toxicity : LD50 (Rat, female): > 2 000 mg/kg  
Method: OECD Test Guideline 420  
Assessment: The substance or mixture has no acute oral toxicity  
Remarks: No mortality observed at this dose.

Acute dermal toxicity : LD50 (Rat, male and female): > 2 000 mg/kg  
Method: OECD Test Guideline 402  
Assessment: The substance or mixture has no acute dermal toxicity

#### **1,4-bis(2,3 epoxypoxy)butane:**

Acute oral toxicity : LD50 (Rat, male and female): 1 163 mg/kg  
Method: OECD Test Guideline 401  
GLP: yes  
Assessment: The component/mixture is moderately toxic after single ingestion.

Acute inhalation toxicity : LC50 (Rat): > 2,068 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist

Test atmosphere: dust/mist  
Method: Expert judgment  
Assessment: The component/mixture is moderately toxic after short term inhalation., The substance/mixture is not toxic on inhalation as defined by dangerous goods regulations.

Acute dermal toxicity : Acute toxicity estimate: 1 100 mg/kg  
Method: Converted acute toxicity point estimate

Assessment: The component/mixture is moderately toxic after single contact with skin.

### **Skin corrosion/irritation**

Causes skin irritation.

### Components:

#### **2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Species : Rabbit

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Exposure time : 4 h  
Assessment : Irritating to skin.  
Method : OECD Test Guideline 404  
Result : Irritating to skin.

### 1,4-bis(2,3 epoxypoxy)butane:

Species : Rabbit  
Method : OECD Test Guideline 404  
Result : Skin irritation  
GLP : yes

### Serious eye damage/eye irritation

Causes serious eye irritation.

#### Product:

Assessment : Irritating to eyes.

#### Components:

### 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species : Rabbit  
Assessment : Irritating to eyes.  
Method : OECD Test Guideline 405  
Result : Irritating to eyes.

### 1,4-bis(2,3 epoxypoxy)butane:

Species : Rabbit  
Assessment : Risk of serious damage to eyes.  
Method : OECD Test Guideline 405  
GLP : yes

### Respiratory or skin sensitisation

#### Skin sensitisation

May cause an allergic skin reaction.

#### Respiratory sensitisation

Not classified due to lack of data.

#### Components:

### 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Test Type : Local lymph node assay (LLNA)  
Exposure routes : Skin  
Species : Mouse  
Method : OECD Test Guideline 429  
Result : The product is a skin sensitiser, sub-category 1B.

### 1,4-bis(2,3 epoxypoxy)butane:

Exposure routes : Skin  
Species : Guinea pig  
Method : OECD Test Guideline 406  
Result : May cause sensitisation by skin contact.

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GLP : yes

Assessment : Harmful if inhaled.

### Germ cell mutagenicity

Not classified due to lack of data.

### Components:

#### 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test  
Test system: mouse lymphoma cells  
Metabolic activation: without metabolic activation  
Result: positive

Test Type: reverse mutation assay  
Test system: Salmonella typhimurium  
Metabolic activation: with and without metabolic activation  
Method: Mutagenicity (Salmonella typhimurium - reverse mutation assay)  
Result: negative

Genotoxicity in vivo : Test Type: in vivo assay  
Species: Mouse (male)  
Cell type: Germ  
Application Route: Oral  
Dose: 3333, 10000 mg/kg  
Result: negative

Test Type: gene mutation test  
Species: Rat (male)  
Cell type: Somatic  
Application Route: Oral  
Dose: 50,250,500,1000 mg/kg bw/day  
Method: OECD Test Guideline 488  
Result: negative

#### 1,4-bis(2,3 epoxypropoxy)butane:

Genotoxicity in vitro : Test Type: reverse mutation assay  
Concentration: 10 - 5000 ug/plate  
Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 471  
Result: positive  
GLP: yes  
Remarks: Not classified due to data which are conclusive although insufficient for classification.

Test Type: Chromosome aberration test in vitro  
Test system: Chinese hamster lung cells  
Concentration: 1 - 100 µg/L  
Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 473  
Result: positive  
GLP: yes

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Remarks: Not classified due to data which are conclusive although insufficient for classification.

Test Type: In vitro mammalian cell gene mutation test  
Test system: Chinese hamster lung cells  
Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 476  
Result: positive  
GLP: no  
Remarks: Not classified due to data which are conclusive although insufficient for classification.

Genotoxicity in vivo : Test Type: In vivo micronucleus test  
Species: Mouse (male)  
Cell type: Somatic  
Application Route: Oral  
Exposure time: 4 d  
Dose: 187.5 - 750 mg/kg  
Method: OECD Test Guideline 474  
Result: negative  
GLP: yes

Test Type: unscheduled DNA synthesis assay  
Species: Rat  
Cell type: Liver cells  
Application Route: Oral  
Method: OECD Test Guideline 486  
Result: negative

Test Type: gene mutation test  
Species: Rat (male)  
Cell type: Somatic  
Application Route: Oral  
Dose: 0, 62.5, 125 and 250 mg/kg  
Method: OECD Test Guideline 488  
Result: negative

Germ cell mutagenicity-Assessment : Weight of evidence does not support classification as a germ cell mutagen., Animal testing did not show any mutagenic effects.

### Carcinogenicity

Not classified due to lack of data.

### Components:

#### 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

|                        |                                 |
|------------------------|---------------------------------|
| Species                | : Rat, male                     |
| Application Route      | : Oral                          |
| Exposure time          | : 24 month(s)                   |
| Dose                   | : 0, 2, 15, or 100 mg/kg bw/day |
| Frequency of Treatment | : 7 days/week                   |
| NOAEL                  | : 15 mg/kg bw/day               |
| Method                 | : OECD Test Guideline 453       |
| Result                 | : negative                      |

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Target Organs : Digestive organs

Species : Mouse, male

Application Route : Dermal

Exposure time : 24 month(s)

Dose : 0, 0.1, 10, 100 mg/kg bw/day

Frequency of Treatment : 3 days/week

NOEL : 0,1 mg/kg body weight

Method : OECD Test Guideline 453

Result : negative

Target Organs : Digestive organs

Species : Rat, female

Application Route : Dermal

Exposure time : 24 month(s)

Dose : 0.1, 100, 1000 mg/kg bw/day

Frequency of Treatment : 5 days/week

NOEL : 100 mg/kg body weight

Method : OECD Test Guideline 453

Result : negative

Species : Rat, female

Application Route : Oral

Exposure time : 24 month(s)

Dose : 0, 2, 15, or 100 mg/kg bw/day

Frequency of Treatment : 7 days/week

NOAEL : 100 mg/kg bw/day

Method : OECD Test Guideline 453

Result : negative

Target Organs : Digestive organs

Species : Rat, females

Application Route : Oral

Exposure time : 24 month(s)

Dose : 0, 2, 15, or 100 mg/kg bw/day

Frequency of Treatment : 7 days/week

NOEL : 2 mg/kg bw/day

Method : OECD Test Guideline 453

Result : negative

Target Organs : Digestive organs

### Reproductive toxicity

May damage fertility.

### Components:

#### 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on fertility : Test Type: Two-generation study

Species: Rat, male and female

Application Route: Oral

Dose: 0, 50, 180, 540 or 750 milligram per kilogram

Duration of Single Treatment: 238 d

Frequency of Treatment: 1 daily

General Toxicity Parent: NOEL: 540 mg/kg body weight

General Toxicity F1: NOEL: 750 mg/kg body weight

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Symptoms: No adverse effects  
Method: OECD Test Guideline 416  
Result: No effects on fertility and early embryonic development were detected.

Effects on fetal development : Species: Rabbit, female  
Application Route: Dermal  
Dose: 0, 30, 100 or 300 milligram per kilogram  
Duration of Single Treatment: 28 d  
Frequency of Treatment: 1 daily  
General Toxicity Maternal: NOAEL: 30 mg/kg body weight  
Developmental Toxicity: NOAEL: 300 mg/kg body weight  
Method: Other guidelines  
Result: No teratogenic effects

Test Type: Pre-natal  
Species: Rabbit, female  
Application Route: Oral  
Dose: 0, 20, 60 or 180 milligram per kilogram  
Duration of Single Treatment: 13 d  
Frequency of Treatment: 1 daily  
General Toxicity Maternal: NOAEL: 60 mg/kg body weight  
Developmental Toxicity: NOAEL: 180 mg/kg body weight  
Method: OECD Test Guideline 414  
Result: No teratogenic effects

Test Type: Pre-natal  
Species: Rat, female  
Application Route: Oral  
Dose: 0, 60, 180 and 540 milligram per kilogram  
Duration of Single Treatment: 10 d  
Frequency of Treatment: 1 daily  
General Toxicity Maternal: NOAEL: 180 mg/kg body weight  
Developmental Toxicity: NOAEL: > 540 mg/kg body weight  
Method: OECD Test Guideline 414  
Result: No teratogenic effects

### 1,4-bis(2,3 epoxypropoxy)butane:

Effects on fertility : Test Type: reproductive and developmental toxicity study  
Species: Rat, male and female  
Application Route: Oral  
Dose: 0/50/200/500 mg/kg bw/day  
Duration of Single Treatment: 43 d  
General Toxicity Parent: LOEL: 500 mg/kg body weight  
General Toxicity F1: LOAEL: 500 mg/kg body weight  
Target Organs: Gastrointestinal tract  
Method: OECD Test Guideline 421  
GLP: yes

Test Type: Extended one-generation reproduction toxicity study  
Species: Rat, male and female  
Application Route: Oral  
Dose: 0/10/55/300 mg/kg bw/day

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General Toxicity Parent: NOAEL: 55 mg/kg body weight  
General Toxicity F1: NOAEL: 300 mg/kg body weight  
Method: OECD Test Guideline 443  
GLP: yes

Effects on fetal development : Test Type: Pre-natal  
Species: Rat, female  
Application Route: Oral  
Dose: 0/30/100/300 mg/kg bw/day  
Duration of Single Treatment: 17 d  
General Toxicity Maternal: NOAEL: 300 mg/kg body weight  
Developmental Toxicity: NOAEL: 300 mg/kg body weight  
Method: OECD Test Guideline 414  
GLP: yes  
Remarks: Information given is based on data obtained from similar substances.

Test Type: reproductive and developmental toxicity study  
Species: Rat, male and female  
Application Route: Oral  
Dose: 0/33/110/300 mg/kg bw/day  
Duration of Single Treatment: 18 d  
General Toxicity Maternal: NOAEL: 110 mg/kg body weight  
Embryo-fetal toxicity.: NOAEL: 300 mg/kg body weight  
Method: OECD Test Guideline 414  
GLP: yes

Test Type: Pre-natal  
Species: Rabbit  
Application Route: Oral  
Dose: 0/125/250/500 mg/kg bw/day  
General Toxicity Maternal: NOAEL: 250 mg/kg body weight  
Embryo-fetal toxicity.: NOAEL: 250 mg/kg body weight  
Method: OECD Test Guideline 414  
GLP: yes

Reproductive toxicity - Assessment : Clear evidence of adverse effects on sexual function and fertility, based on animal experiments.

### STOT-single exposure

Not classified due to lack of data.

### STOT-repeated exposure

Not classified due to lack of data.

### Repeated dose toxicity

#### Components:

#### **2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

|                     |                              |
|---------------------|------------------------------|
| Species             | : Rat, male and female       |
| NOAEL               | : 50 mg/kg                   |
| Application Route   | : oral (gavage)              |
| Exposure time       | : 14 Weeks                   |
| Number of exposures | : 7 d                        |
| Dose                | : 0, 50, 250, 1000 mg/kg/day |

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Method : OECD Test Guideline 408

Species : Rat, male and female

NOAEL :  $\geq 10$  mg/kg

Application Route : Skin contact

Exposure time : 13 Weeks

Number of exposures : 5 d

Dose : 0, 10, 100, 1000 mg/kg/day

Method : OECD Test Guideline 411

Species : Mouse, male

NOAEL : 100 mg/kg

Application Route : Skin contact

Exposure time : 13 Weeks

Number of exposures : 3 d

Dose : 0, 1, 10, 100 mg/kg/day

Method : OECD Test Guideline 411

### 1,4-bis(2,3 epoxypropoxy)butane:

Species : Rat, male and female

NOAEL : 200 mg/kg

Application Route : Oral

Exposure time : 28 d

Number of exposures : daily

Dose : 25, 100, 200, 400 mg/kg

Method : Subacute toxicity

Species : Rat, male and female

NOAEL : 263 mg/kg

Application Route : Oral

Exposure time : 90 h

Number of exposures : daily

Dose : 0,30,100,300 mg/kg bw/day

Method : OECD Test Guideline 408

GLP : yes

Remarks : Information given is based on data obtained from similar substances.

Repeated dose toxicity - Assessment : Harmful if inhaled.

### Aspiration toxicity

Not classified due to lack of data.

## 11.2 Information on other hazards

### Endocrine disrupting properties

Based on available data, the classification criteria are not met.

### Experience with human exposure

No data available

### Toxicology, Metabolism, Distribution

No data available

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### Neurological effects

No data available

### Further information

No data available

## SECTION 12: Ecological information

### 12.1 Toxicity

#### Components:

#### **2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l  
Exposure time: 96 h  
Method: OECD Test Guideline 203

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1,8 mg/l  
aquatic invertebrates  
Exposure time: 48 h  
Test Type: static test  
Test substance: Fresh water  
Method: OECD Test Guideline 202

Toxicity to algae/aquatic : EC50 : 11 mg/l  
plants  
Exposure time: 72 h  
Test Type: static test  
Test substance: Fresh water  
Method: EPA-660/3-75-009

NOEC : 4,2 mg/l  
Exposure time: 72 h  
Test Type: static test  
Test substance: Fresh water  
Method: EPA-660/3-75-009

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l  
Exposure time: 3 h  
Test Type: static test  
Test substance: Fresh water

Toxicity to daphnia and other : NOEC: 0,3 mg/l  
aquatic invertebrates  
(Chronic toxicity)  
Exposure time: 21 d  
Species: Daphnia magna (Water flea)  
Test Type: semi-static test  
Test substance: Fresh water  
Method: OECD Test Guideline 211

### Ecotoxicology Assessment

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

#### **1,4-bis(2,3 epoxypropoxy)butane:**

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 24 mg/l  
End point: mortality  
Exposure time: 96 h

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|                                                                        |   |                                                                                                                                                                                                                                    |
|------------------------------------------------------------------------|---|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                                                                        |   | Test Type: static test<br>Analytical monitoring: no<br>Test substance: Fresh water<br>Method: OECD Test Guideline 203<br>GLP: no                                                                                                   |
| Toxicity to daphnia and other aquatic invertebrates                    | : | EC50 (Daphnia magna (Water flea)): 75 mg/l<br>End point: Immobilization<br>Exposure time: 24 h<br>Test Type: static test<br>Analytical monitoring: no<br>Test substance: Fresh water<br>Method: OECD Test Guideline 202<br>GLP: no |
| Toxicity to algae/aquatic plants                                       | : | EL50 (Pseudokirchneriella subcapitata (green algae)): > 160 mg/l<br>Exposure time: 72 h<br>Test Type: static test<br>Analytical monitoring: yes<br>Test substance: Fresh water<br>Method: OECD Test Guideline 201<br>GLP: yes      |
|                                                                        |   | NOELR (Pseudokirchneriella subcapitata (green algae)): 40 mg/l<br>Exposure time: 72 h<br>Test Type: static test<br>Analytical monitoring: yes<br>Test substance: Fresh water<br>Method: OECD Test Guideline 201<br>GLP: yes        |
| Toxicity to microorganisms                                             | : | IC50 (activated sludge): > 100 mg/l<br>Exposure time: 3 h<br>Test Type: static test<br>Analytical monitoring: no<br>Test substance: Fresh water<br>Method: OECD Test Guideline 209<br>GLP: no                                      |
| Toxicity to fish (Chronic toxicity)                                    | : | NOEC: > 3,2 mg/l<br>Exposure time: 35 d<br>Species: Danio rerio (zebra fish)<br>Test Type: flow-through test<br>Method: OECD Test Guideline 210                                                                                    |
| Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) | : | NOEC: 15 mg/l<br>Exposure time: 21 d<br>Species: Daphnia magna (Water flea)<br>Test Type: semi-static test<br>Method: OECD Test Guideline 211<br>GLP: yes                                                                          |

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### 12.2 Persistence and degradability

#### Components:

##### **2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Biodegradability : Test Type: aerobic  
Inoculum: activated sludge, non-adapted  
Concentration: 20 mg/l  
Result: Not readily biodegradable.  
Biodegradation: 5 %  
Exposure time: 28 d  
Method: OECD Test Guideline 301F

Stability in water : Degradation half life (DT50): 4,83 d (25 °C)  
pH: 4  
Method: OECD Test Guideline 111  
Remarks: Fresh water

Degradation half life (DT50): 7,1 d (25 °C)  
pH: 9  
Method: OECD Test Guideline 111  
Remarks: Fresh water

Degradation half life (DT50): 3,58 d (25 °C)  
pH: 7  
Method: OECD Test Guideline 111  
Remarks: Fresh water

##### **1,4-bis(2,3 epoxypoxy)butane:**

Biodegradability : Test Type: aerobic  
Inoculum: activated sludge  
Concentration: 20 mg/l  
Result: Not readily biodegradable.  
Biodegradation: 43 %  
Exposure time: 28 d  
Method: OECD Test Guideline 301F  
GLP: yes

Test Type: aerobic  
Inoculum: Sewage (STP effluent)  
Concentration: 20 mg/l  
Result: Not readily biodegradable.  
Biodegradation: 38 %  
Related to: Dissolved organic carbon (DOC)  
Exposure time: 28 d  
Method: OECD Test Guideline 301E  
GLP: no

### 12.3 Bioaccumulative potential

#### Components:

##### **2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:**

Bioaccumulation : Bioconcentration factor (BCF): 31  
Remarks: Does not bioaccumulate.

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Partition coefficient: n-octanol/water : log Pow: 3,242 (25 °C)  
pH: 7,1  
Method: OECD Test Guideline 117

### 1,4-bis(2,3 epoxypoxy)butane:

Partition coefficient: n-octanol/water : log Pow: -0,269 (25 °C)  
pH: 6,7  
Method: OECD Test Guideline 117  
GLP: yes

## 12.4 Mobility in soil

### Components:

#### 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Distribution among environmental compartments : Koc: 445

#### 1,4-bis(2,3 epoxypoxy)butane:

Distribution among environmental compartments : Koc: 12,59  
Method: OECD Test Guideline 121

## 12.5 Results of PBT and vPvB assessment

Based on available data, the classification criteria are not met.

## 12.6 Endocrine disrupting properties

Based on available data, the classification criteria are not met.

## 12.7 Other adverse effects

### Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Toxic to aquatic life with long lasting effects.

### Components:

#### 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Assessment : Not persistent, mobile, and toxic (PMT).  
Not very persistent and very mobile (vPvM).

#### 1,4-bis(2,3 epoxypoxy)butane:

Assessment : Not persistent, mobile, and toxic (PMT).  
Not very persistent and very mobile (vPvM).

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : Dispose of contents and container in accordance with all local, regional, national and international regulations.  
Do not dispose of waste into sewer.

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Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.

### SECTION 14: Transport information

#### 14.1 UN number or ID number

|      |   |         |
|------|---|---------|
| ADN  | : | UN 3082 |
| ADR  | : | UN 3082 |
| RID  | : | UN 3082 |
| IMDG | : | UN 3082 |
| IATA | : | UN 3082 |

#### 14.2 UN proper shipping name

|      |   |                                                                                  |
|------|---|----------------------------------------------------------------------------------|
| ADN  | : | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.<br>(BISPHENOL A EPOXY RESIN) |
| ADR  | : | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.<br>(BISPHENOL A EPOXY RESIN) |
| RID  | : | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.<br>(BISPHENOL A EPOXY RESIN) |
| IMDG | : | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.<br>(BISPHENOL A EPOXY RESIN) |
| IATA | : | Environmentally hazardous substance, liquid, n.o.s.<br>(BISPHENOL A EPOXY RESIN) |

#### 14.3 Transport hazard class(es)

|      | Class | Subsidiary risks |
|------|-------|------------------|
| ADN  | :     | 9                |
| ADR  | :     | 9                |
| RID  | :     | 9                |
| IMDG | :     | 9                |
| IATA | :     | 9                |

#### 14.4 Packing group

|                              |   |     |
|------------------------------|---|-----|
| ADN                          | : |     |
| Packing group                | : | III |
| Classification Code          | : | M6  |
| Hazard Identification Number | : | 90  |

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Labels : 9

### ADR

Packing group : III  
Classification Code : M6  
Hazard Identification Number : 90  
Labels : 9  
Tunnel restriction code : (-)

### RID

Packing group : III  
Classification Code : M6  
Hazard Identification Number : 90  
Labels : 9

### IMDG

Packing group : III  
Labels : 9  
EmS Code : F-A, S-F

### IATA (Cargo)

Packing instruction (cargo aircraft) : 964  
Packing instruction (LQ) : Y964  
Packing group : III  
Labels : Miscellaneous

### IATA (Passenger)

Packing instruction (passenger aircraft) : 964  
Packing instruction (LQ) : Y964  
Packing group : III  
Labels : Miscellaneous

## 14.5 Environmental hazards

### ADN

Environmentally hazardous : yes

### ADR

Environmentally hazardous : yes

### RID

Environmentally hazardous : yes

### IMDG

Marine pollutant : yes

### IATA (Passenger)

Environmentally hazardous : yes

### IATA (Cargo)

Environmentally hazardous : yes

## 14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

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### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

|                                                                                                                                                         |    |                                                                                                                                                                                                      |
|---------------------------------------------------------------------------------------------------------------------------------------------------------|----|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| REACH - List of substances subject to authorisation (Annex XIV)                                                                                         | :  | Not applicable                                                                                                                                                                                       |
| REACH - Candidate List of Substances of Very High Concern for Authorization (Article 59).                                                               | :  | This product does not contain substances of very high concern.                                                                                                                                       |
| REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)              | :  | Conditions of restriction for the following entries should be considered:<br>Number on list 3<br><br>Number on list 75: If you intend to use this product as tattoo ink, please contact your vendor. |
| Seveso II - Directive 2003/105/EC amending Council Directive 96/82/EC on the control of major-accident hazards involving dangerous substances           | 9b | Dangerous for the environment                                                                                                                                                                        |
| Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances. | E2 | ENVIRONMENTAL HAZARDS                                                                                                                                                                                |
| Water hazard class (Germany)                                                                                                                            | :  | WGK 2 obviously hazardous to water<br>Classification according to AwSV, Annex 1 (5.2)                                                                                                                |

#### Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The product is subject to the supply restrictions of the Ordinance on the Prohibition of Chemicals.

Take note of Law on the protection of mothers at work, in education and in studies (Maternity Protection Act - MuSchG).

### 15.2 Chemical Safety Assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

## SECTION 16: Other information

#### Full text of H-Statements

|      |   |                               |
|------|---|-------------------------------|
| H302 | : | Harmful if swallowed.         |
| H312 | : | Harmful in contact with skin. |

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended

**HUNTSMAN**

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## ARALDITE® 2012 RESIN

|         |                |              |                                 |
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|       |                                                    |
|-------|----------------------------------------------------|
| H315  | : Causes skin irritation.                          |
| H317  | : May cause an allergic skin reaction.             |
| H318  | : Causes serious eye damage.                       |
| H319  | : Causes serious eye irritation.                   |
| H332  | : Harmful if inhaled.                              |
| H360F | : May damage fertility.                            |
| H411  | : Toxic to aquatic life with long lasting effects. |

### Full text of other abbreviations

|                 |                                      |
|-----------------|--------------------------------------|
| Acute Tox.      | : Acute toxicity                     |
| Aquatic Chronic | : Long-term (chronic) aquatic hazard |
| Eye Dam.        | : Serious eye damage                 |
| Eye Irrit.      | : Eye irritation                     |
| Repr.           | : Reproductive toxicity              |
| Skin Irrit.     | : Skin irritation                    |
| Skin Sens.      | : Skin sensitisation                 |

### Further information

#### Classification of the mixture:

|                   |       |
|-------------------|-------|
| Skin Irrit. 2     | H315  |
| Eye Irrit. 2      | H319  |
| Skin Sens. 1      | H317  |
| Repr. 1B          | H360F |
| Aquatic Chronic 2 | H411  |

#### Classification procedure:

|                                     |
|-------------------------------------|
| Calculation method                  |
| Based on product data or assessment |
| Calculation method                  |
| Calculation method                  |
| Calculation method                  |

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